



Lloyd's Register
LRQA

CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

Tata Steel
Long Products Business
Brigg Road, Scunthorpe, North Lincolnshire
United Kingdom

has been approved by Lloyd's Register Quality Assurance
to the following Quality Management System Standards:

ISO 9001:2008

The Quality Management System is applicable to:

Basic oxygen steelmaking, continuously cast slab, bloom and billet. Manufacture by hot rolling of heavy, medium, light and asymmetric sections, universal beams, columns, bearing piles, guide rails, mast sections, special sections, bulb flats and profiles, radiused corner wide flats, joists, channels, angles, split tees and sections storage. Rolling of heavy track rails and flash butt welding of rails. Reversing mill rolled plate. Heat treatment including normalising, roller quenching and tempering of mill supplied product. Semi-finished rolled bloom, billet and narrow slab. Rolled steel rod in coil form. Sections servicing, shotblasting and painting. Manufacture and sale of metallurgical coke and associated products, sinter, blast furnace iron and slag. The management of wharf based loading and unloading of bulk carriers, material movement and distribution service. Provision of chemical analysis and mechanical testing services. Supply of non-destructive testing and metallurgical services for Tata Steel. Provision of shipping services to Tata Steel. Design of Rolling mill rolls and guides. Manufacture of fabrications and structural steelwork; shotblasting and painting of steel products. Manufacture and refurbishment of mechanical plant and equipment. Repair, servicing and calibration of radiation and gas detection equipment.

Certification covered by accreditation demonstrates that compliance with the requirements of BS EN ISO 9001 has been independently assessed. This does not imply compliance with ISO 17025 or that UKAS laboratory accreditation is held.

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

Approval
Certificate No: LRQ 0860859

Original Approval: 11 March 1987

Current Certificate: 1 April 2014

Certificate Expiry: 31 March 2017

Issued by: Lloyd's Register Quality Assurance Limited



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Hiramford, Middlemarch Office Village, Siskin Drive, Coventry, CV3 4FJ, United Kingdom



CERTIFICATE SCHEDULE

Tata Steel Long Products Business Brigg Road, Scunthorpe, North Lincolnshire United Kingdom

Head Office

Brigg Road,
Scunthorpe, North Lincolnshire
United Kingdom

Activities

Head Office

Locations

Brigg Road,
Scunthorpe, North Lincolnshire
United Kingdom

Basic oxygen steelmaking, continuously cast slab, bloom and billet. Manufacture by hot rolling of heavy, medium, light and asymmetric sections, universal beams, columns, bearing piles, guide rails, mast sections, radiused corner wide flats, joists, channels, angles, split tees and sections storage. Rolling of heavy track rails and flash butt welding of rails. Reversing mill rolled plate. Heat treatment including normalising of mill supplied product. Semi-finished rolled bloom and billet. Rolled steel rod in coil form. Sections servicing, shotblasting and painting. Manufacture and sale of metallurgical coke and associated products, sinter, blast furnace iron and slag. Provision of chemical analysis and mechanical testing services. Supply of non-destructive testing and metallurgical services for Tata Steel. Provision of shipping services to Tata Steel. Design of Rolling mill rolls and guides. Manufacture of fabrications and structural steelwork, shotblasting and painting of steel products.

Teesside Beam Mill, Teesside
United Kingdom

Manufacture of hot rolled sections.

Dalzell, Park Street,
Motherwell, Lanarkshire
United Kingdom

Manufacture of hot rolled plate.





CERTIFICATE SCHEDULE

Tata Steel Long Products Business Brigg Road, Scunthorpe, North Lincolnshire United Kingdom

Locations

Immingham Docks,
Immingham, North East Lincolnshire
United Kingdom

Projects & Technology,
Teesside Beam Mill, Teesside
United Kingdom

LRQ0860859/A
Scunthorpe Rail and Section Mill,
Area 3 Brigg Road
Scunthorpe, North Lincolnshire
United Kingdom

LRQ0860859/B
PO Box 1,
Skinningrove, Saltburn-by-the-Sea
United Kingdom

LRQ0860859/C
Whessoe Road,
Darlington, Co. Durham
United Kingdom

Activities

The management of wharf based loading and unloading of bulk carriers, material movement and distribution service.

Repair, servicing and calibration of radiation and gas detection equipment.

Finished processing of heavy track rails, strings of flash butt welded rails and conductor rails. Management of manufacture of light rails, heat treated rails, special rails for turnout applications, grooved rails, coated rails, bridge and crane rails, steel sleepers, sleeper plates, fish plates and base plates. The management of associated design and development projects. Project management and consultancy services relating to provision of railway technology research and development associated with track systems and componentry, vehicle-track interaction and management systems.

Manufacture by hot rolling of special sections and profiles, bulb flats and structural angles. Profile burning of rolled sections and the management of profiles outside the range of Skinningrove mill. Precision machining of rolling equipment for hot and cold steel rolling mills and components for general engineering applications

Straightening, cutting to length, profile burning and shot blasting to support Skinningrove mill





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CERTIFICATE SCHEDULE

Tata Steel Long Products Business Brigg Road, Scunthorpe, North Lincolnshire United Kingdom

Locations

LRQ0860859/D
Tata Steel Projects,
Workington, Cumbria
United Kingdom

LRQ0860859/E
Shapfell Quarry, Cumbria
United Kingdom

Activities

Project management, design and manufacture of ferrous and non-ferrous structures including associated assembly, testing, installation and commissioning. Product development and refurbishment of continuous casting machines. Refurbishment of process plant including the manufacture of associated components. Machining and associated testing of ferrous and non-ferrous castings. The design, development and production of ferrous and non-ferrous castings. Project management, design, management of manufacture, installation & commissioning of process plant & equipment for the steel & nuclear industries

Supervision of extraction by quarrying of raw limestone and its processing into finished limestone and lime products, including the associated storage and despatch.

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Page 3 of 3



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